

# Rapid Fusion Method to Determine Sr-89/90 in Large Concrete Samples

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61<sup>st</sup> Annual Radiobioassay and Radiochemical Measurements Conference  
*October 29, 2015*

# Background

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- Need for rapid, reliable radiochemical methods to characterize materials to decommission older nuclear facilities, especially in Europe
- [http://www.decommissioning-emrp.eu/?page\\_id=1300](http://www.decommissioning-emrp.eu/?page_id=1300)

ENV54 MetroDecom



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**Publishable JRP Summary Report for JRP ENV54 MetroDecom  
Metrology for Decommissioning Nuclear Facilities**

## D&D Analytical Challenges

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- “Europe is facing an immediate and major challenge: *the enormous costs of decommissioning many old nuclear facilities.*”
- Nuclear decommissioning .... covers all activities from shutdown and removal of fissile material to the environmental restoration of the site.
- *A significant reduction in the enormous decommissioning costs by development and implementation of new measurement techniques is necessary.*”

# SRNS Approach

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- Previous publications on concrete, brick, asphalt and soil
  - Sr-89/90 in soil (large aliquots-acid leach)
    - *Journal of Radioanalytical and Nuclear Chemistry*; v. 295(2); Feb 2013; p. 965-971
  - Fusion of 10-20g soil/concrete for Pu, Np, Am, Cm published (2015)
  - 40g NaOH, large centrifuge tubes, total rapid digestion

J Radioanal Nucl Chem (2015) 305:599–608  
DOI 10.1007/s10967-015-3992-x



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## **Rapid fusion method for the determination of Pu, Np, and Am in large soil samples**

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# SRNS Approach

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- Could we apply a rapid fusion technique to determine Sr-90 with lower MDA in large concrete samples?
  - 5 to 10g sample aliquots
  - Goals:
    - *Reduced uncertainty for low level Sr-90 measurements*
    - *MDA < 1 mBq/g target*
    - *Germany: Strahlenschutzverordnung vom 20.July 2001 ( Radiation Protection Ordinance, 20<sup>th</sup> July 2001). Limits: 2mBq/g soil; 600 mBq/g concrete...may go to 2mBq/g for concrete as well*
- Approach:
  - 5g : fusion plus Sr Resin to collect and purify Sr-89/90
  - 5g and 10g: fusion plus TRU/DGA Resin to collect and purify Y-90
  - Simultaneous gas flow proportional counting with long counts

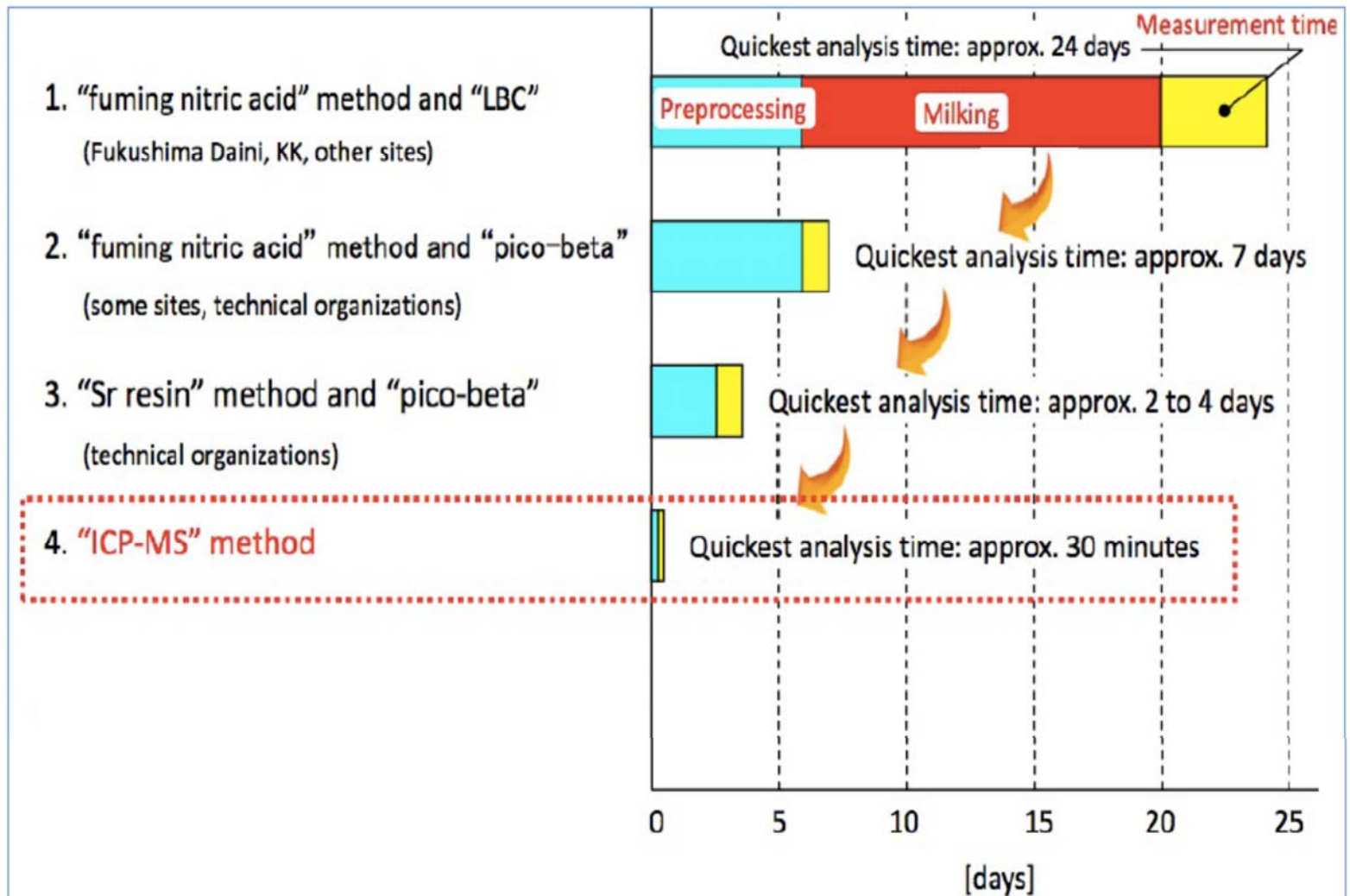
# Need for More Rapid Sr-90 Assay: ICP-MS?

*But...*

*Zr-90 interferes*

*High MDA*

*1.5 Bq/L -water*



INNOVATIVE TECHNOLOGY TO PROVIDE FASTER RESULTS ON WATER QUALITY AT FUKUSHIMA

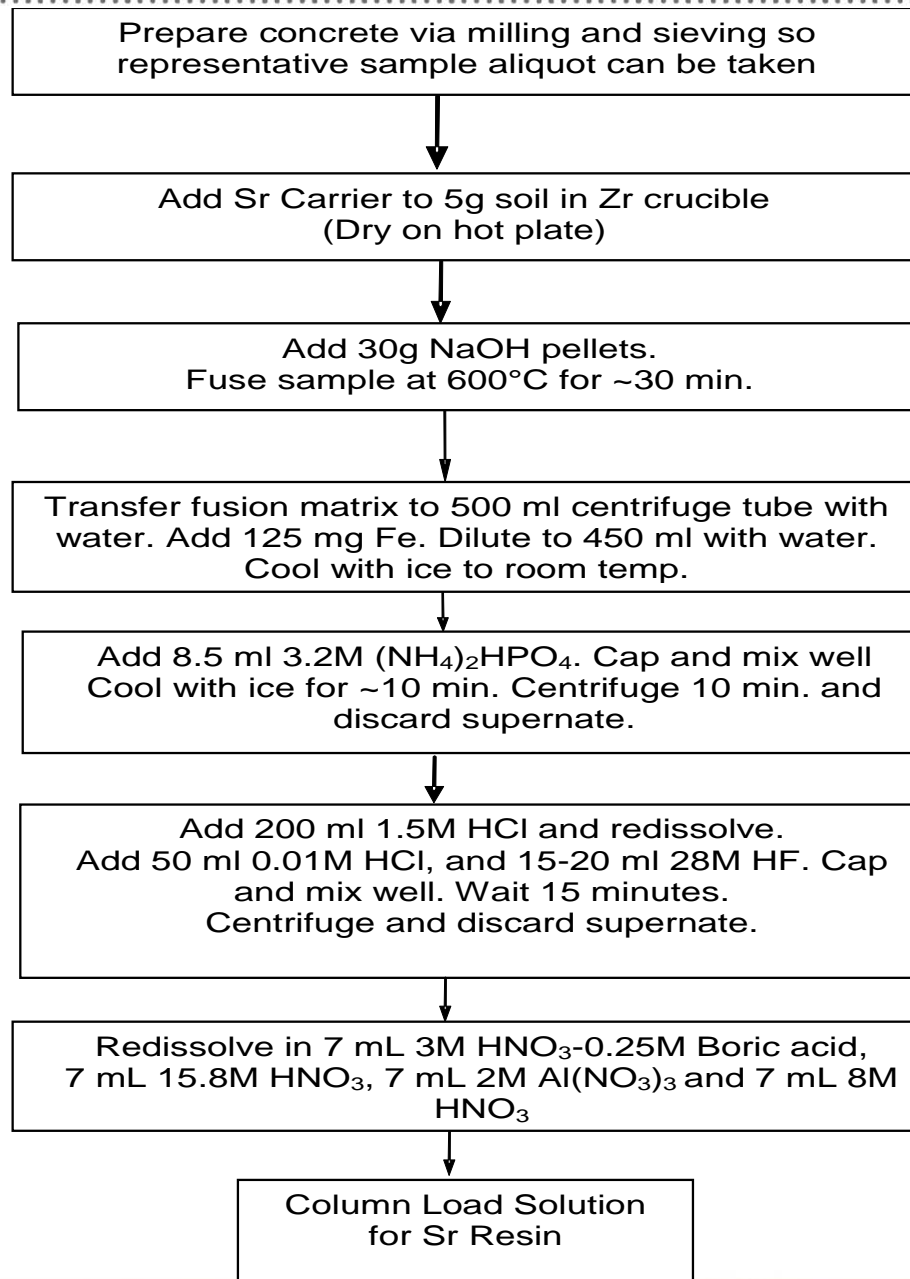
[http://www.tepco.co.jp/en/press/corp-com/release/2014/1244484\\_5892.html](http://www.tepco.co.jp/en/press/corp-com/release/2014/1244484_5892.html)

# Why Sodium Hydroxide Fusion ?

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- Easy, rapid and rugged
- 250 mL low form **Zr crucibles** (reusable) -\$95 each
- Low temperature (**600°C**), no burner, **not one at a time**
- Multiple samples processed **simultaneously** in furnaces
- Unlike lithium metaborate, for example, **comes out of crucible easily** and allows HF preconcentration steps
- $\text{CaF}_2$  matrix removal step
  - Removes Fe/Si
- *Total digestion of refractory particles faster than HF*
  
- **Why not just acid leach?**
  - Undissolved solids raises questions
  - Potential for refractory particles /fusion often faster
  - Ruggedness and quality = public trust

# Rapid Sample Preparation – Sr-89/90



## How different from actinides?

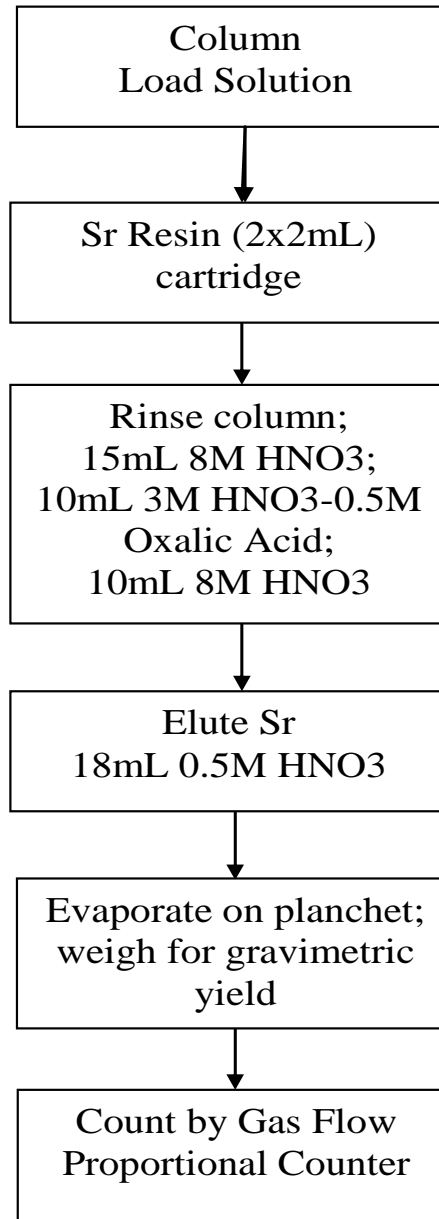
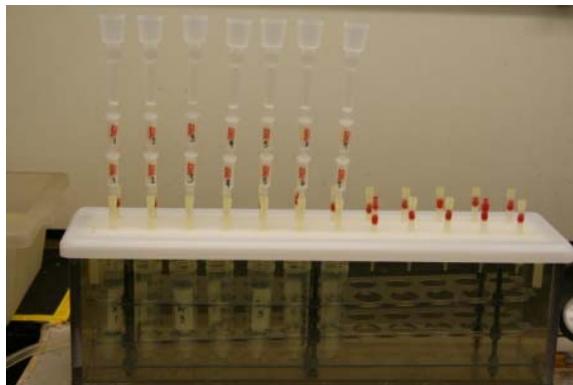
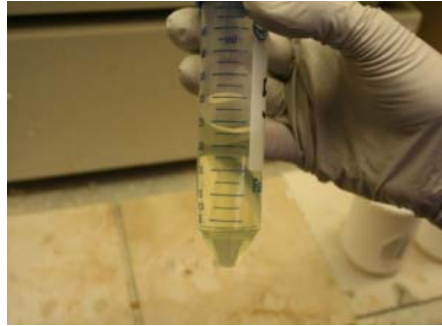
- No Ti<sup>+3</sup>
- High PO<sub>4</sub><sup>-3</sup> (to ensure good Sr ppt)
- Higher nitrate in load solution

PO<sub>4</sub><sup>-3</sup> a limiting reagent

Reduced HF and hard to dissolve ppt eliminated!



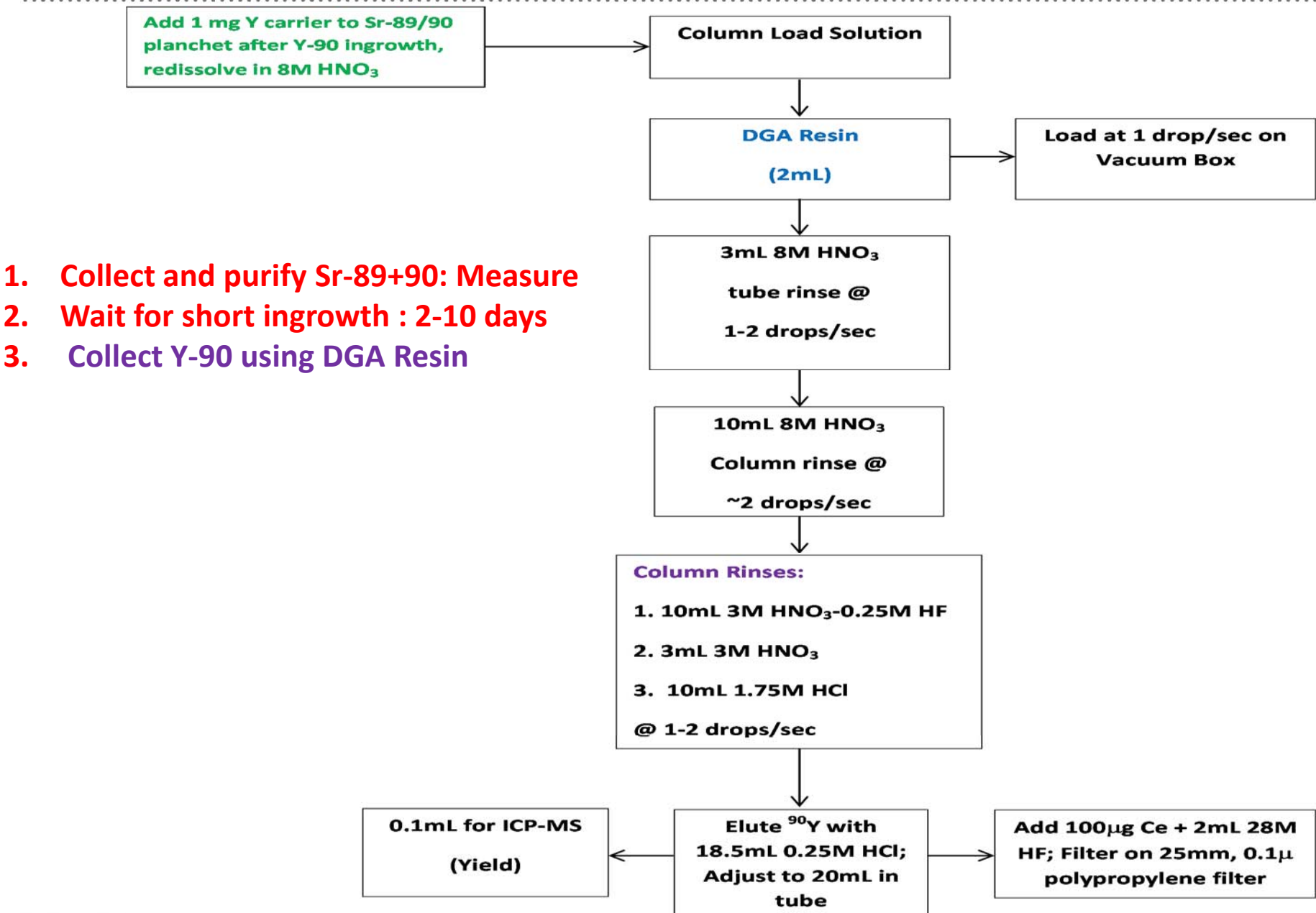
# Rapid Sr-89,90 Column Separation for Concrete



Simultaneous counting  
Lower detection limit than LSC



# After Sr-Resin...Collect Y-90 Option if High Sr-89/Sr-90 Ratio



1. Collect and purify Sr-89+90: Measure
2. Wait for short ingrowth : 2-10 days
3. Collect Y-90 using DGA Resin

# Rapid Total Dissolution

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# Sr-90 in Concrete: 5 g using Sr Resin; No PO<sub>4</sub><sup>-3</sup>

Sample ID	Sr Carrier Yield (%)	<sup>90</sup> Sr Reference Value (Bq smp <sup>-1</sup> )	<sup>90</sup> Sr Measured Value (pCi smp <sup>-1</sup> )	<sup>90</sup> Sr Measured Value (Bq smp <sup>-1</sup> )	Difference (%)
1	43.2	1.416	43.68	1.616	14.1
2	50.7	1.416	41.66	1.541	8.9
3	47.9	1.416	43.67	1.616	14.1
4	53.4	1.416	41.01	1.517	7.2
Avg. Spiked Smpls	48.8		42.5	1.57	11.1
SD	4.4		1.4	0.1	3.6
% RSD	8.9		3.2	3.2	
		60 minute count			
	yield corrected for native Sr	5 g concrete	spiked at 283.2 mBq/g		
		No PO <sub>4</sub> <sup>-3</sup>			

# Sr-90 in Concrete: 5 g using Sr Resin

Sample ID	Sr Carrier Yield (%)	<sup>90</sup> Sr Reference Value (Bq smp <sup>-1</sup> )	<sup>90</sup> Sr Measured Value (pCi smp <sup>-1</sup> )	<sup>90</sup> Sr Measured Value (Bq smp <sup>-1</sup> )	Difference (%)
1	62.2	0.283	7.814	0.289	2.2
2	66.9	0.283	8.364	0.309	9.4
3	66.3	0.283	7.744	0.287	1.2
4	58.1	0.283	7.869	0.291	2.9
5	64.2	0.283	7.645	0.283	0.0
6	67.0	0.283	7.419	0.275	-3.0
Avg. Spiked Smpls	64.1		7.81	0.289	2.1
SD	3.5		0.31	0.012	4.1
% RSD	5.4		4.0	4.0	
		120 minute count			
	yield corrected for native Sr	5 g concrete	spiked at 56.6 mBq/g		
		5 ml 3.2M PO <sub>4</sub> <sup>-3</sup>			
		20 ml 28 M HF			

Yields still a bit low...

# Sr-90 in Concrete: 5 g using Sr Resin; More HF

Sample ID	Sr Carrier Yield (%)	<sup>90</sup> Sr Reference Value (Bq smp <sup>-1</sup> )	<sup>90</sup> Sr Measured Value (pCi smp <sup>-1</sup> )	<sup>90</sup> Sr Measured Value (Bq smp <sup>-1</sup> )	Difference (%)
1	62.9	1.416	41.53	1.537	8.5
2	68.3	1.416	37.02	1.370	-3.3
3	54.7	1.416	41.42	1.533	8.2
4	65.6	1.416	41.36	1.530	8.1
Avg. Spiked Smpls	62.9		40.3	1.5	5.4
SD	5.9		2.2	0.1	5.8
% RSD	9.4		5.5	5.5	
		60 minute count			
	yield corrected for native Sr	5 g concrete	spiked at 283.2 mBq/g		
		5 ml 3.2M PO <sub>4</sub> <sup>-3</sup>			
		50 ml 28 M HF			

Too much HF creates hard fluorosilicate? precipitate solids that are hard to dissolve

# Sr-90 in Concrete: 5 g using Sr Resin; More PO<sub>4</sub><sup>-3</sup>

Sample ID	Sr Carrier Yield (%)	<sup>90</sup> Sr Reference Value (Bq smp <sup>-1</sup> )	<sup>90</sup> Sr Measured Value (pCi smp <sup>-1</sup> )	<sup>90</sup> Sr Measured Value (Bq smp <sup>-1</sup> )	Difference (%)
1	71.0	1.416	38.64	1.430	1.0
2	85.9	1.416	39.44	1.459	3.1
3	83.9	1.416	38.22	1.414	-0.1
4	86.6	1.416	38.86	1.438	1.5
5	62.2	1.416	40.73	1.507	6.4
6	58.1	1.416	38.09	1.409	-0.5
Avg. Spiked Smpls	74.6		39.0	1.4	1.9
SD	12.6		1.0	0.0	2.6
% RSD	16.9		2.5	2.5	
		60 minute count			
	yield corrected for native Sr	5 g concrete	spiked at 283.2 mBq/g		
		7.5 ml 3.2M PO <sub>4</sub> <sup>-3</sup>			
		30 ml 28 M HF			

# Sr-90 in Concrete: 5 g using Sr Resin; More PO<sub>4</sub><sup>-3</sup>

Sample ID	Sr Carrier Yield (%)	<sup>90</sup> Sr Reference Value (Bq smp <sup>-1</sup> )	<sup>90</sup> Sr Measured Value (pCi smp <sup>-1</sup> )	<sup>90</sup> Sr Measured Value (Bq smp <sup>-1</sup> )	Difference (%)
1	78.5	1.416	40.80	1.510	6.6
2	77.8	1.416	36.50	1.351	-4.6
3	80.5	1.416	38.35	1.419	0.2
4	62.2	1.416	40.27	1.490	5.2
Avg. Spiked Smps	74.8		39.0	1.4	1.9
SD	8.4		2.0	0.1	5.1
% RSD	11.3		5.0	5.0	
		60 minute count			
	yield corrected for native Sr	5 g concrete	spiked at 283.2 mBq/g		
		8.5 ml 3.2M PO <sub>4</sub> <sup>-3</sup>			
		15 ml 28 M HF			



# Rapid Sample Preparation – Sr-90 via Y-90

Add 2 mg Y carrier to 5 to 10g concrete in Zr crucible  
Dry on hot plate.

Add 30g/40g NaOH pellets.  
Fuse sample at 600°C for ~20 min.

Transfer fusion matrix to 500 ml centrifuge tube with  
water. Add 125 mg Fe.  
Dilute to 450 ml with water. Cap and mix well. Cool  
with ice for ~10 minutes. Centrifuge 6 min. and  
discard supernate.

Add 150 ml water (pH 8.7-8.9), mix well.  
Centrifuge and discard water rinse to remove Ca.  
Repeat once more.

Add 200 ml 1.5M HCl and redissolve.  
Add 50 ml 0.01M HCl, and 15 ml 28M HF.  
Allow to stand for ~10-15 minutes.  
Centrifuge 6 minutes and discard supernate.

Redissolve in 7 ml 3M HNO<sub>3</sub>-0.25M Boric acid,  
7 ml 15.8 HNO<sub>3</sub>, 7 ml 8M HNO<sub>3</sub>, 7 ml 2M Al(NO<sub>3</sub>)<sub>3</sub>.  
Mix well. Warm briefly in a hot bath and centrifuge to  
check for any solids.

Column Load Solution

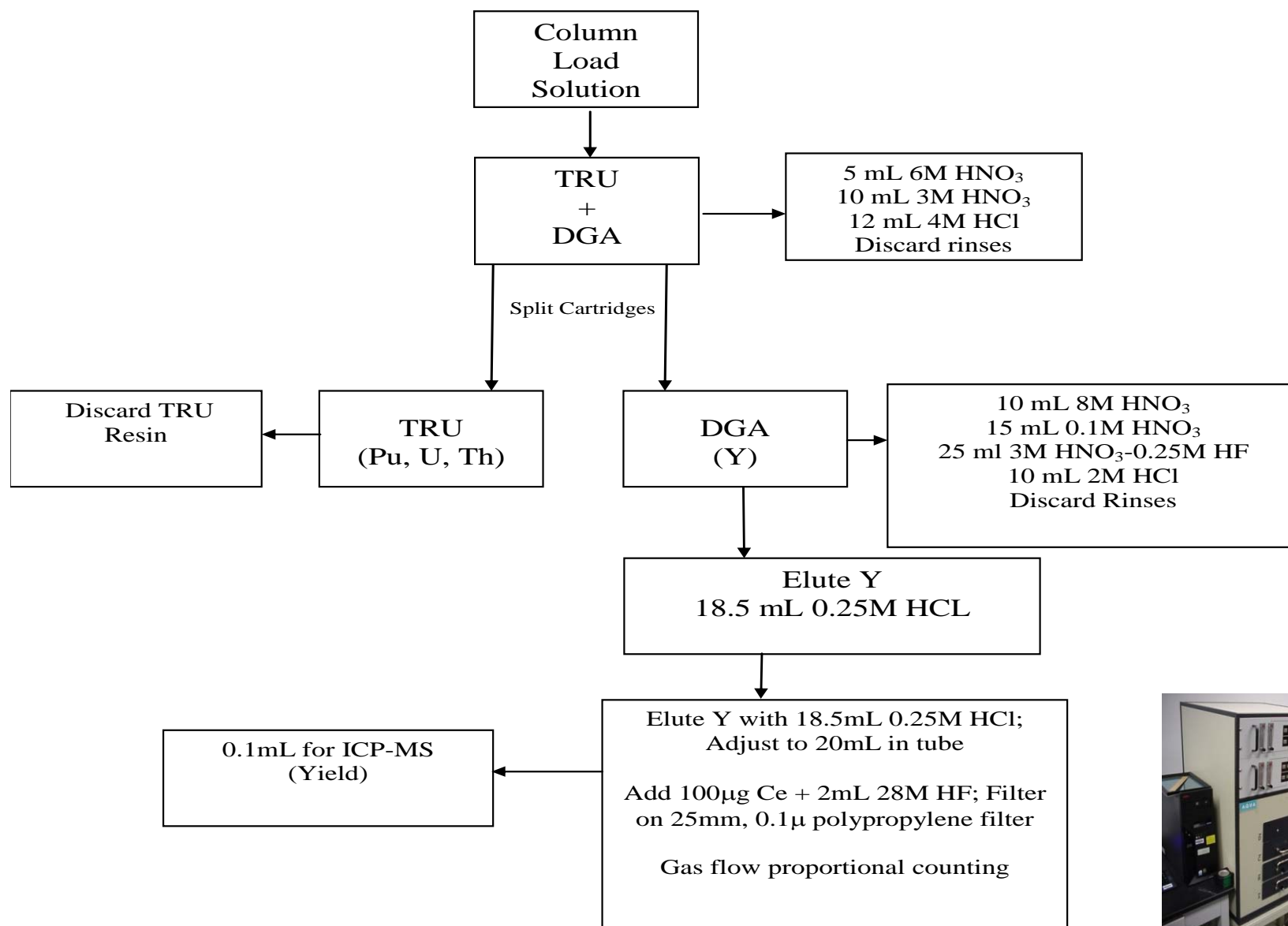
**No waiting!**

Lowers Ca....



If YF<sub>3</sub>/CaF<sub>2</sub> precipitate is >10 ml,  
add 100 ml 1.5M HCl, 3ml 28M HF,  
mix, wait 5 minutes and centrifuge  
again to reduce precipitate.

# TRU+DGA Resin Y-90 Separation Method for Concrete



# Sr-90 in Concrete: 10 g using TRU+DGA Resin (Y-90)

Sample	Sample Aliquot	Y carrier	<sup>90</sup> Sr Reference Value	<sup>90</sup> Sr Reference Value	<sup>90</sup> Sr Measured Value	Difference
ID	(g)	(%)	(Bq smp <sup>-1</sup> )	(pCi smp <sup>-1</sup> )	(Bq smp <sup>-1</sup> )	(%)
1	10	81.7	0.327	8.36	0.309	-5.4
2	10	83.3	0.327	8.94	0.331	1.2
3	10	83.7	0.327	8.40	0.311	-5.0
4	10	86.3	0.327	8.78	0.325	-0.6
Avg		83.8		Y carrier by ICP-MS		-2.46
SD		1.9				3.2
% RSD		2.3				
				120 minute count	added 0.5 g MAPEP 32	
		yield corrected for native Y		10 g concrete	added 500 pCi Cs-137	
				2 mg Y carrier, no La		

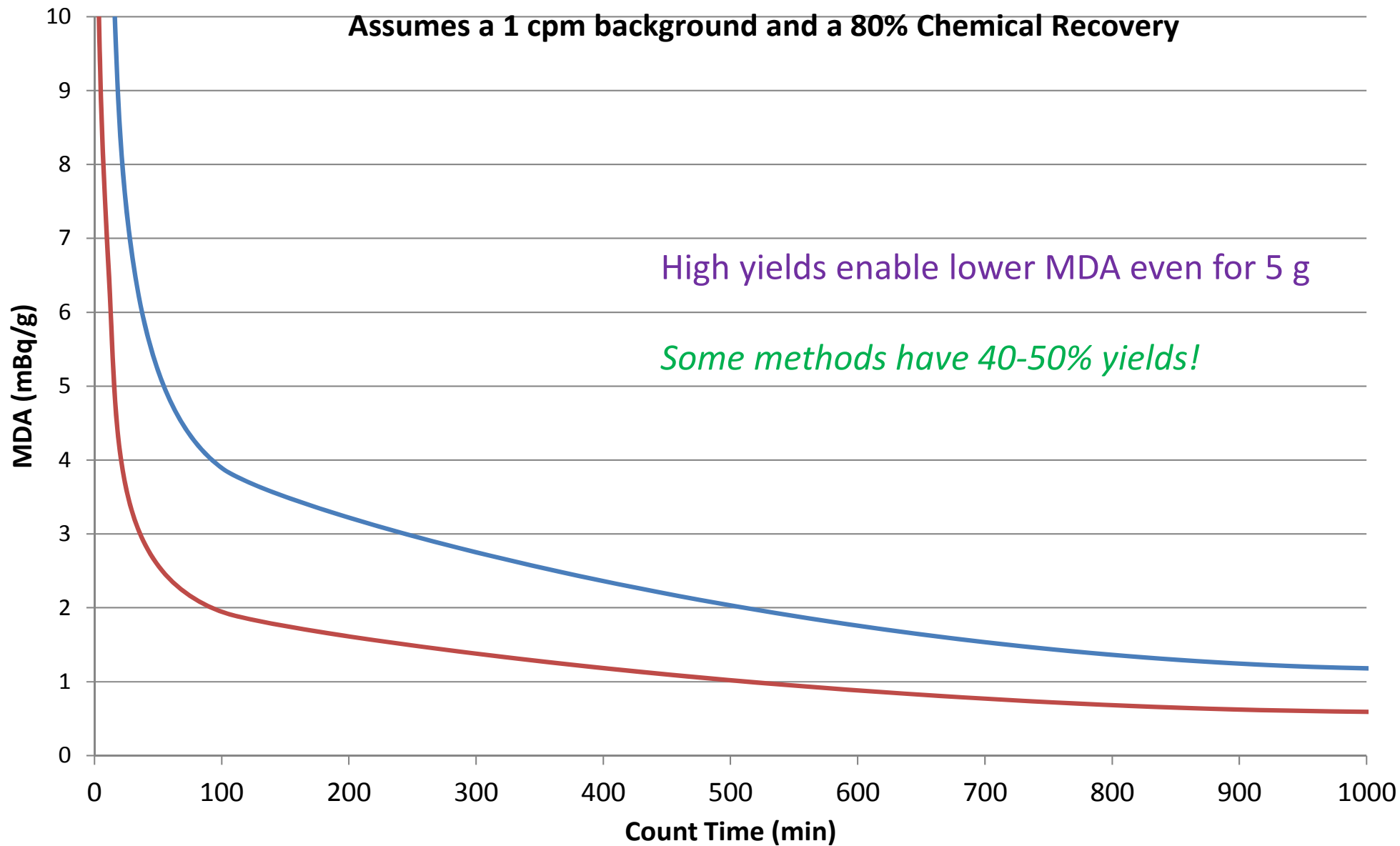
# MDA (mBq/g) vs. Count Time (min) for Various Sample Sizes (g)

— 5g      — 10g

Assumes a 1 cpm background and a 80% Chemical Recovery

High yields enable lower MDA even for 5 g

*Some methods have 40-50% yields!*



# Acknowledgements

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- Co-authors:
  - *Dr. Ralf Sudowe, UNLV*
  - *Brian Culligan, SRNS*



- Need for lower MDA for Sr-90 in concrete samples
  - *high chemical yields and removal of interferences*
  - *robust digestion of solid samples*
  - *Y-90 in 10g ..MDA for 600 min. count <1 mBq/g*
- New Approach could assist with D&D Analytical Needs
  - Creating new measurement capabilities to facilitate standardization of measurements in decommissioning
  - A significant reduction in the enormous decommissioning costs by development and implementation of new measurement techniques
- Future Work
  - *Stainless steel*
  - *Utilize LaF<sub>3</sub> and CaF<sub>2</sub> chemistry to remove Fe*