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Rapid Determination of Np/Pu/Am in 10-20g Soil Samples

Summary of Method Plutonium, Neptunium, and Americium are separated and concentrated from 10 gram soil samples. Samples are fused in zirconium crucibles with 40g NaOH to facilitate complete dissolution. Actinides are separated from matrix using an iron/titanium hydroxide precipitate. A second precipitate with Ca/La-fluoride is used to remove additional matrix, particularly silicates, and decrease the volume of precipitate. Actinides are separated from potential radiometric impurities using 2mL cartridges of TEVA and DGA Resins. Am/Cm fractions may require additional purification using TEVA-NH₄SCN to remove native rare earths which can degrade alpha spectra. Pu/Np and Am/Cm are

prepared for alpha spectrometry measurement via CeF₃ microprecipitation onto Resolve[®] Filters. To further lower detection limits, two 10g soil aliquots can be fused separately, combined following the Fe/Ti hydroxide Aliq precipitate, and then processed through the remaining steps of the method.

Reagents

TEVA Resin, 2mL Cartridges (Eichrom TE-R50-S) DGA Resin, Normal, 2mL Cartridges (Eichrom DN-R50-S) Iron carrier (50mg/mL Fe, as ferric iron nitrate) ²⁴²Pu (or ²³⁶Pu if Np Measured) tracer ²⁴³Am tracer La carrier (10mg/mL) Ce Carrier (10mg/mL) 1.25M Ca(NO₃)₂ **Deionized Water** $2M AI(NO_3)_3$ 10% (w:w) TiCl₃ HNO₃ (70%) HCI (37%) NaOH HF (49%) or NaF Boric acid NaNO₂ Sulfamic Acid Ascorbic Acid 30% H₂O₂ NH₄SCN (rare earth separation)

Equipment

Vacuum Box (Eichrom AR-24-BOX or AR-12-BOX) Cartridge Reservoir, 20mL (Eichrom AR-200-RV20) Inner Support Tubes-PE (Eichrom AR-1000-TUBE-PE) Yellow Outer Tips (Eichrom AR-1000-OT) Resolve Filters with funnel (Eichrom RF-DF25-25PP01) 250mL Zirconium Crucibles with lids 50mL and 500mL Centrifuge Tubes Alpha Spectrometry System Stainless Steel Planchets with double sided tape Centrifuge Hot Plate Analytical Balance Vacuum Pump Muffle Furnace

Figure 1. Sample Preparation

Dry soil at 110°C. Blend and Crush to fine powder.

Aliquot 10g sample to Zr crucible. Add ²⁴²Pu(²³⁶Pu)/²⁴³Am.

Dry on Hotplate. Place in Muffle furnace at 250°C. Ramp to 600°C. Heat 2 hrs to destroy organics.

Remove from furnace. Add 40g NaOH.

Fuse at 600°C for 30 minutes.

Transfer to 500mL centrifuge tube with water. Add 125mg Fe, 100mg Ca, 10mg La, 10mL 10% TiCl₃. Dilute to 450 mL. Mix. Cool to room temp. in ice bath.

Centrifuge 10 min. Discard Supernate.

Rinse ppt with 150 mL pH ~9 NaOH. Centrifuge 10min. Decant Supernate.

Partially dissolve in 200mL 1.5M HCl. Solids will remain. Dilute to 250mL. Add 6mL 10% TiCl₃ and 40mL 49% HF. Mix. Place in ice bath for 10min.

Centrifuge 10min. Decant supernate.

Dissolve solids in 10mL 3M HNO₃-0.25M H₃BO₃, 6mL 7M HNO₃, 8mL 2M Al(NO₃)₃ and 3mL 3M HNO₃. Warming samples can improve dissolution.

Cool to room temperature. Adjust valence with 1mg Fe, 1.5mL 1M Ascorbic acid. Mix. Add 1mL 3.5M NaNO₂.

Figure 2. Actinide Separation on TEVA - DGA

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 (1) Precondition 2mL TEVA + DGA cartridges with 5mL 8M HNO₃. (2) Load Sample. (3) Rinse centrifuge tube with 5mL 6M HNO₃. Add to TEVA + DGA.* (4) Rinse TEVA + DGA with 10mL 3M HNO₃. (5) Separate TEVA and DGA. (6) Rinse TEVA with -15mL 3M HNO₃ -20mL 9M HCI (Th) -5mL 3M HNO₃ 	Optional: Rare Earth Removal Steps(10) Add 3mL 3M HNO3 and 3mL 30%H2O2 to Am/Cm fraction.(11) Wet ash on hotplate to dryness.(12) Dissolve in 10mL 1.5M NH4SCN.(13) Precondition 2mL TEVA with5mL 1.5M NH4SCN.(14) Load Am/Cm fraction.(15) Rinse beaker with 5mL 1.5MNH4SCN. Add to TEVA.(16) Rinse TEVA with 5mL 1.5MNH4SCN.(17) Strip Am/Cm with 20mL 1M HCI.	 (23) Rinse filter funnel with 3mL DI water and 2mL 100% ethanol. (24) Draw vacuum until filter is dry. (25) Remove filter from funnel assembly and mount filter on stainless steel planchet with 2-sided tape. 								
(7) Strip Pu/Np from TEVA with 20mL 0.1M HCI-0.05M HF-0.01M TiCI ₃ .	(18) Add 50ug Ce carrier and 0.5mL 30% H ₂ O ₂ to all samples. Mix well. Add 1mL 49% HF. Mix well. Wait 15-20 minutes.									
 (8) Rinse DGA with: -10mL 3M HCI (Ca) -3mL 1M HNO₃ -15mL 0.1M HNO₃ (La, Ca) -25mL 3M HNO₃-0.25M HF (Th) -5mL 4M HCI (9) Strip Am/Cm with 12mL 0.25M HCI. 	 (19) Set up Resolve[®] Filter Funnel on vacuum box. (20) Wet filter with 3mL 80% ethanol followed by 3mL DI water. (21) Filter sample. (22) Rinse sample tube with 5mL DI water and add to filter. 	 (26) Dry filter under heat lamp for 3-5 minutes. (27) Measure actinides by alpha spectrometry. 								

*Adding 50uL of 30% H_2O_2 to the 6M HNO₃ tube rinse can further improve uranium decontamination factors.

Method Performance

				% tracer	mBq/g	mBq/g	
Sample	replicates	analyte	tracer	recovery	reference	measured	% bias
10g Soil	10	^{239/240} Pu	²³⁶ Pu	85 <u>+</u> 8	3.43	3.41 <u>+</u> 0.22	<u>+</u> 5
10g Soil	6	²³⁷ Np	²³⁶ Pu	82 <u>+</u> 4	3.99	4.19 <u>+</u> 0.16	<u>+</u> 6
10g Soil	11	²⁴¹ Am	²⁴³ Am	89 <u>+</u> 4	2.14	2.07 <u>+</u> 0.16	<u>+</u> 6

References

1) Maxwell, Culligan, Hutchinson, McAlister, "Rapid Fusion Method for the Determination of Pu, Np, and Am in Large Soil Samples," *J. Radioanal. Nucl. Chem.* 305 : 599-608 (2015).