



Savannah River
Nuclear Solutions, LLC
A Fluor Daniel Partnership

Recent Developments in Column Extraction Methods used at SRS

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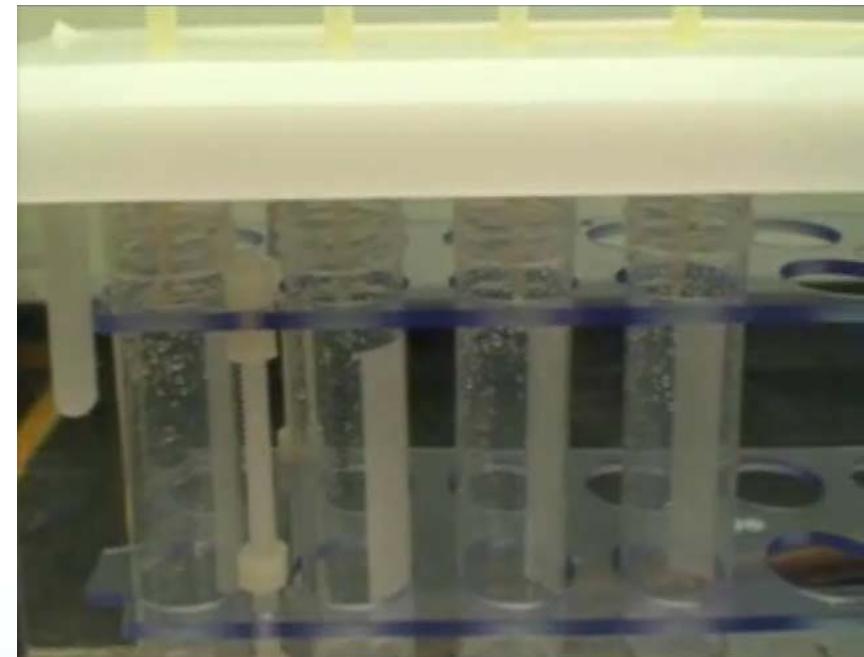
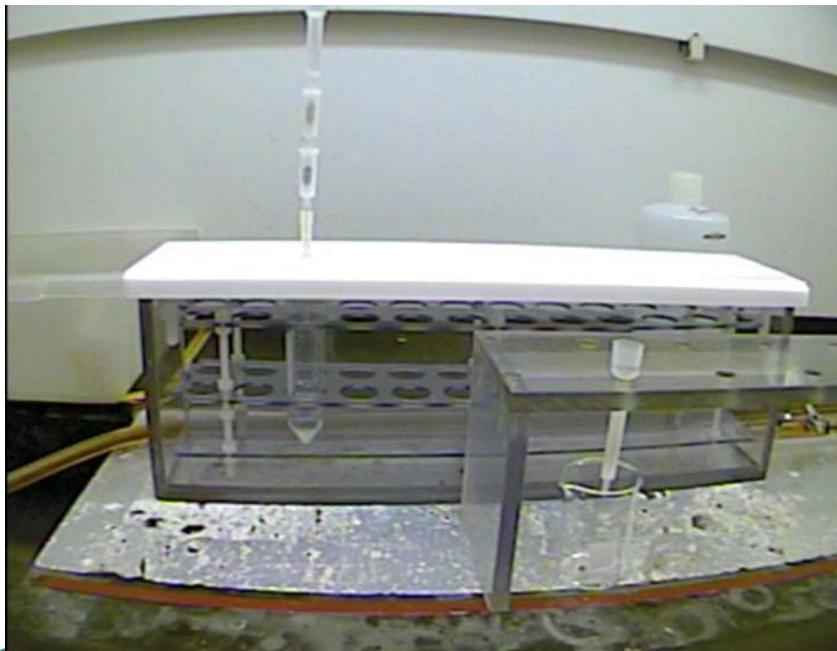


Developments

- **Actinides in urine**
 - NRIP-08 performance (urine/water)
 - Procorad results
 - Actinides by ICP-MS + alpha spectrometry (new hybrid approach)
- **Actinides in fecal samples**
 - New fecal method (CeF_3 matrix removal)
 - Procorad results
- **Actinides in soil samples**
 - Enhanced Po-210 removal

NRIP-08 Performance

- Vacuum essential
- Fastest times ever
- Doubled flow rates



Improvements in NRIP -2008 Urine Samples

	NRIP 2006	NRIP 2007	NRIP 2008
Actinides			
Am-241	7.4 hrs	4.6 hrs	3.1 hrs
Pu-238, 239	7.4 hrs	4.8 hrs	3.3 hrs
U-234, 235, 238	7.4 hrs	5.2 hrs	4.2 hrs
Strontium-90	5.8 hrs	3.9 hrs	2.9 hrs
Gamma isotopes	5.3 hrs	5.0 hrs	N/A

NRIP 2008 Am -241 in Urine in 3 hrs.

Sample ID	NIST Value (Bq/Smp)	SRS Reported Value (Bq/Smp \pm %, k=2)	Difference (\pm %)
724	0.1891	0.203 \pm 31%	+7
727	0.1965	0.221 \pm 29%	+12
735	0.4226	0.456 \pm 26%	+8
736	0.3759	0.366 \pm 27%	-3
742	0.4675	0.499 \pm 25%	+7
30 minute count			Avg. +6%



Procorad Results

- Participated in European Procorad Intercomparison program
- Actinides and Sr-90 in low level urine and fecal ash samples
- Urine
 - TEVA + TRU + Sr Resin separation
 - Cerium fluoride microprecipitation
- Fecal
 - Total dissolution (HCL-HF and boric fraction)
 - Cerium fluoride (+ Ca) matrix removal instead of Diphonix Resin
 - TEVA+TRU+DGA resin

Procorad Reference Values

		U-234	U-238	Am-241	Cm-244	Pu-239	Sr-90
		Ref	Ref	Ref	Ref	Ref	Ref
		mBq/smp	mBq/smp	mBq/smp	mBq/smp	mBq/smp	Bq/L
Uranium in urine	A	132	137				
Actinides in urine	B				1.96	1.86	
Sr in Urine	B						5.16
Sr in Urine	C						5.02
Fecal ashes	A	27.0	25.0		10.8	14.4	
Fecal ashes	B	28.3	24.9	22.2	43.1		
Fecal ashes	C	27.2	25.4				
Surprise urine				36.7		70.2	

1 pCi = 37 mBq



Procorad Results

		U-234	U-238	Am-241	Cm-244	Pu-239	Sr-90
		% Bias					
Uranium in urine	A	9.6	4.7				
Actinides in urine	B				6.5	22.5	
Sr in Urine	B						-5.9
Sr in Urine	C						-9.0
Fecal ashes	A	-5.03	-8.24		-6.04	-2.75	
Fecal ashes	B	-6.72	-7.2	0.67	-5.74		
Fecal ashes	C	2.36	-6.04				
Surprise urine				-4.22		-15.0	
	avg	0.05	-4.20	-1.78	-1.76	1.58	-7.45



Actinide Separation for ICP-MS

- **Background**

- Actinides in urine for emergency response
- Flow injection, automated systems
 - Complexity of instrumentation, reagent limitations
 - Valence control (Np), lower recoveries (~70 %)-Pu stripping

- **Vacuum box alternative**

- Simpler, less expensive
- Allows complex manipulations, multiple analytes
- Up to 24 samples simultaneously in 2-3 hours (<10 min per sample)
- Multiple vacuum boxes independent of ICP-MS - high throughput
- Flexible, direct aliquot or calcium phosphate precipitation



Advantages of this approach with ICP-MS

- Effective separations with excellent recoveries
 - Good Np-237 valence control
 - Effective stripping of Pu from TEVA
 - Rugged/excellent removal of uranium
- ICP-MS friendly reagents
- What about shorter-lived actinides?
 - Hybrid approach combines ICP-MS with alpha spectrometry for short-lived actinides
 - Pu-238, Am-241, Cm-244, etc.
- Vernon Jones, SRS (ICP-MS)

Isotope Mass vs Activity

Isotope	1/2 life	mBq in smp aliquot	pg/ml in 15 ml solution
Cm-244	1.81E+01	5.0	1.11E-04
Am-241	4.32E+02	5.0	2.62E-03
Am-243	7.38E+03	5.0	4.52E-02
Np-237	2.14E+06	5.0	1.28E+01
Pu-238	8.78E+01	5.0	5.26E-04
Pu-240	6.57E+03	5.0	3.97E-02
Pu-239	2.41E+04	5.0	1.45E-01
Pu-242	3.76E+05	5.0	2.29E+00
U-232	7.20E+01	5.0	4.21E-04
U-234	2.44E+05	5.0	1.44E+00
U-235	7.04E+08	5.0	4.17E+03
U-238	4.47E+09	5.0	2.68E+04

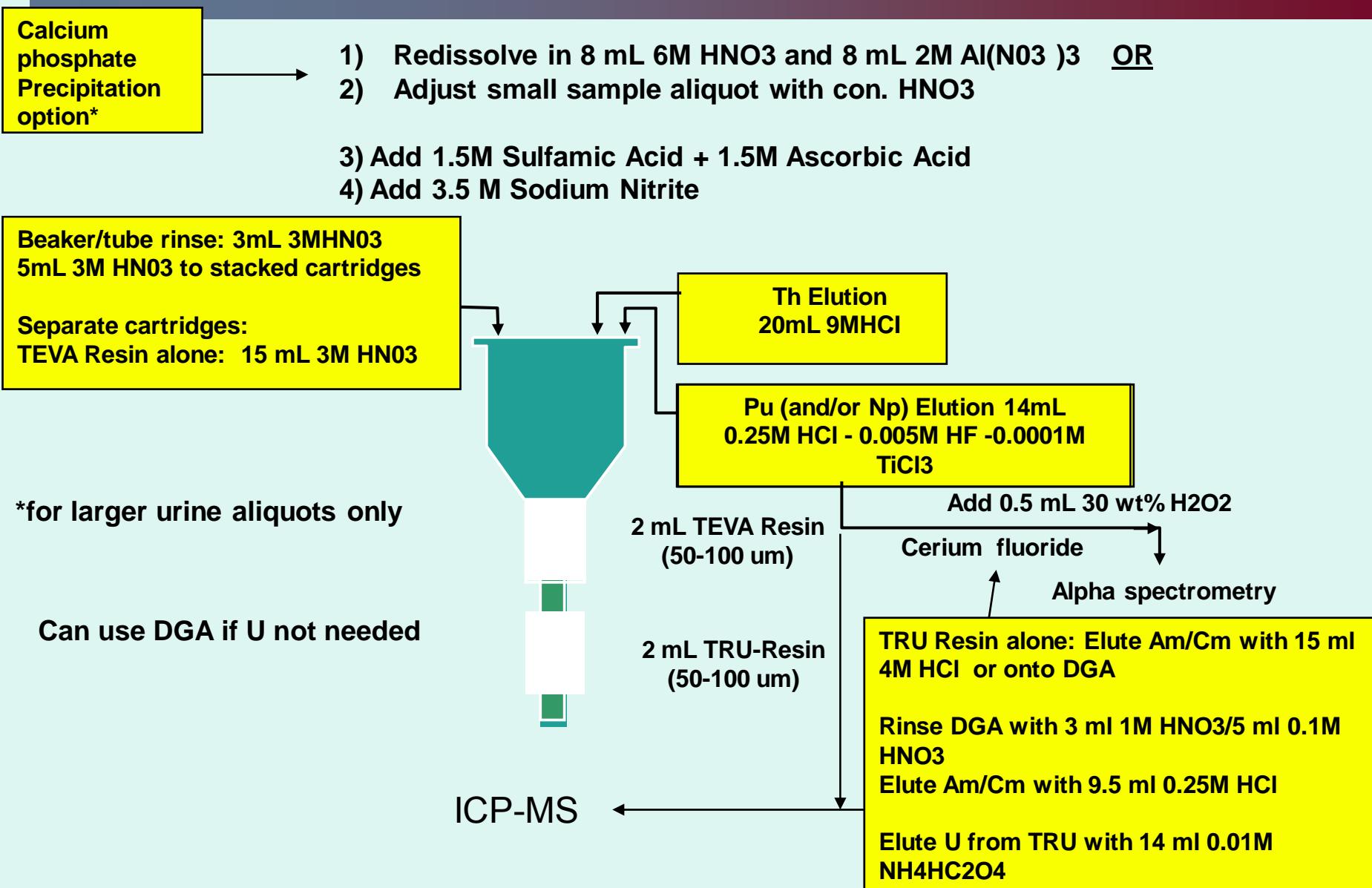
5 mBq = 0.135 pCi

Isotope Mass vs Activity

I s o t o p e	1 / 2 l i f e	m B q i n s m p a l i q u o t	p g / m l i n 1 5 m l s o l u t i o n
Cm -244	1.81E+01	200.0	4.45E-03
Am -241	4.32E+02	200.0	1.05E-01
Am -243	7.38E+03	200.0	1.81E+00
Np -237	2.14E+06	200.0	5.11E+02
Pu -238	8.78E+01	200.0	2.10E-02
Pu -240	6.57E+03	200.0	1.59E+00
Pu -239	2.41E+04	200.0	5.81E+00
Pu -242	3.76E+05	200.0	9.17E+01
U -232	7.20E+01	200.0	1.68E-02
U -234	2.44E+05	200.0	5.75E+01
U -235	7.04E+08	200.0	1.67E+05
U -238	4.47E+09	200.0	1.07E+06

200 mBq = 5.40 pCi

Actinides Separation for ICP-MS



ICP-MS Agilent HP 4500



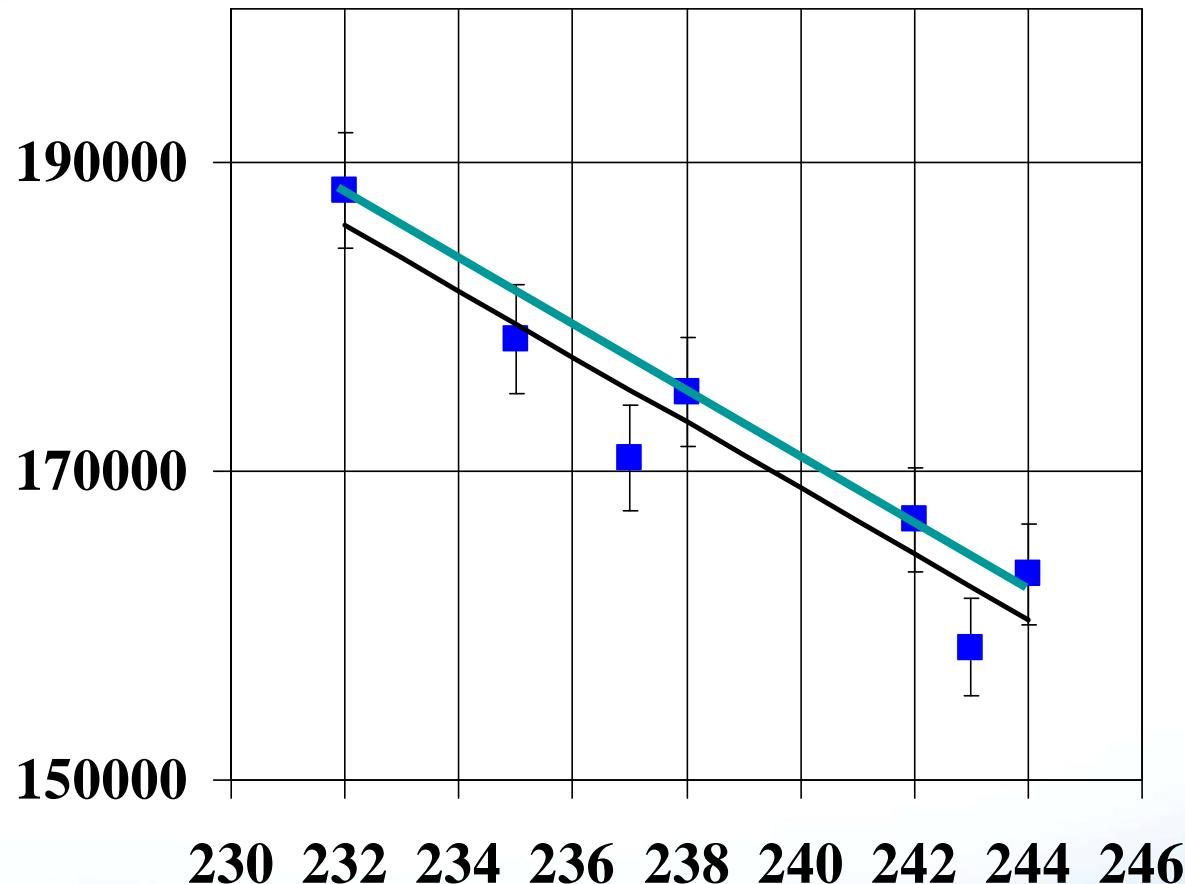


Instrument Parameters

- Agilent 4500 ICP-MS
- Sample Intro:
 - Teflon Microflow nebulizer, 400 uL/min
 - Quartz double pass spray chamber
- Tuning Parameters:
 - RF Power 1400 W
 - Sample Torch Depth 8.5 mm
 - Carrier Gas 0.7-0.8 L/min
- Calibration:
 - ASTM C 1590-04, "Standard Practice for Alternate Actinide Calibration for Inductively Coupled Plasma - Mass Spectrometry"
 - **vernon.jones@srs.gov**
 - 5 point external calibration from 0 - 150 ug/L (Th-232, U-238)

Actinide Mass / Response Curve* 09/98

*Dependant upon instrument tuning parameters



U-238 in NRIP Urine Sample

U-238 Reference	U-238 Measured	% Diff
ng/ml	ng/ml	
60.99	63.32	3.82
60.99	63.45	4.03
60.99	61.76	1.26
60.99	58.02	-4.87
60.99	60.82	-0.28
60.99	56.73	-6.99
60.99	54.38	-10.84
60.99	56.22	-7.82
Avg.	59.34	-2.71

Reference value in final solution based on 5 ml aliquot diluted to 15 ml

U-234 in NRIP Urine Sample

U-234 Reference ng/ml	U-234 Measured ng/ml	% Diff
0.0032	0.0036	13.92
0.0032	0.0040	26.58
0.0032	0.0033	4.43
0.0032	0.0036	13.92
0.0032	0.0038	20.25
0.0032	0.0035	10.76
0.0032	0.0029	-8.23
0.0032	0.0043	36.08
Avg.	0.0036	14.72

Reference value in final solution based on 5 ml aliquot diluted to 15 ml

U-235 in NRIP Urine Sample

U - 2 3 5 R e f e r e n c e n g /m l	U - 2 3 5 M e a s u r e d n g /m l	% D iff
0 . 4 3 1 5	0 . 4 5 9 3	6 . 4 5
0 . 4 3 1 5	0 . 4 5 7 6	6 . 0 5
0 . 4 3 1 5	0 . 4 4 4 0	2 . 9 0
0 . 4 3 1 5	0 . 4 1 9 1	-2 . 8 7
0 . 4 3 1 5	0 . 4 4 6 0	3 . 3 6
0 . 4 3 1 5	0 . 4 0 9 3	-5 . 1 4
0 . 4 3 1 5	0 . 3 8 7 7	-1 0 . 1 5
0 . 4 3 1 5	0 . 4 1 3 6	-4 . 1 5
A v g .	0 . 4 2 9 6	-0 . 4 4

Reference value in final solution based on 5 ml aliquot diluted to 15 ml

Pu in 100 ml Urine (alpha)

	Pu-236	Pu-239	Pu-239	% Diff	Pu-238	Pu-238	% Diff
	%	pCi added	pCi		pCi added	pCi	
1	111	22.5	19.6	-12.89	0.98	0.97	-1.02
2	104	22.5	22.4	-0.44	0.98	0.93	-5.10
3	108	22.5	22.2	-1.33	0.98	0.964	-1.63
4	107	22.5	22	-2.22	0.98	1.02	4.08
Avg	107.5	22.50	21.55	-4.22	0.98	0.97	-0.92

Am/ Cm in 100 ml Urine (alpha)

	Am-243	Am-241	Am-241	% Diff	Cm-244	Cm-244	% Diff
	%	pCi added	pCi		pCi added	pCi	
1	96.7	1.00	1.05	5	0.93	0.90	-2.9
2	100.1	1.00	0.89	-10.7	0.93	0.79	-15.1
3	98.7	1.00	0.90	-10	0.93	0.91	-2.2
4	95.6	2.00	1.81	-9.5	1.86	1.70	-8.6
5	98.3	2.00	1.81	-9.5	1.86	1.61	-13.4
Avg.	97.9			-6.9			-8.4

Pu/Np in 100 ml Urine (ICP-MS)

	Pu-242	Pu-242	% Diff	Np-237	Np-237	% Diff
	ng/ml	ng/ml added		ng/ml	ng/ml added	
1	0.110	0.1366	-19.5	0.166	0.1825	-9.1
2	0.130	0.1366	-5.0	0.196	0.1825	7.2
3	0.127	0.1366	-6.7	0.211	0.1825	15.6
4	0.130	0.1366	-4.6	0.197	0.1825	7.7
Avg	0.124	0.1366	-9.0	0.192	0.1825	5.3

No tracer correction

Am in 100 ml Urine (ICP-MS)

	Am-243 ng/ml	Am-243 ng/ml added	% Diff
1	0.023	0.0253	-10.2
2	0.022	0.0253	-11.1
3	0.023	0.0253	-9.0
4	0.020	0.0253	-20.5
5	0.023	0.0253	-10.5
6	0.023	0.0253	-9.9
Avg	0.022	0.0253	-12.7

No tracer correction/direct std Am-243 measured 0.021 ng/ml (-17%)



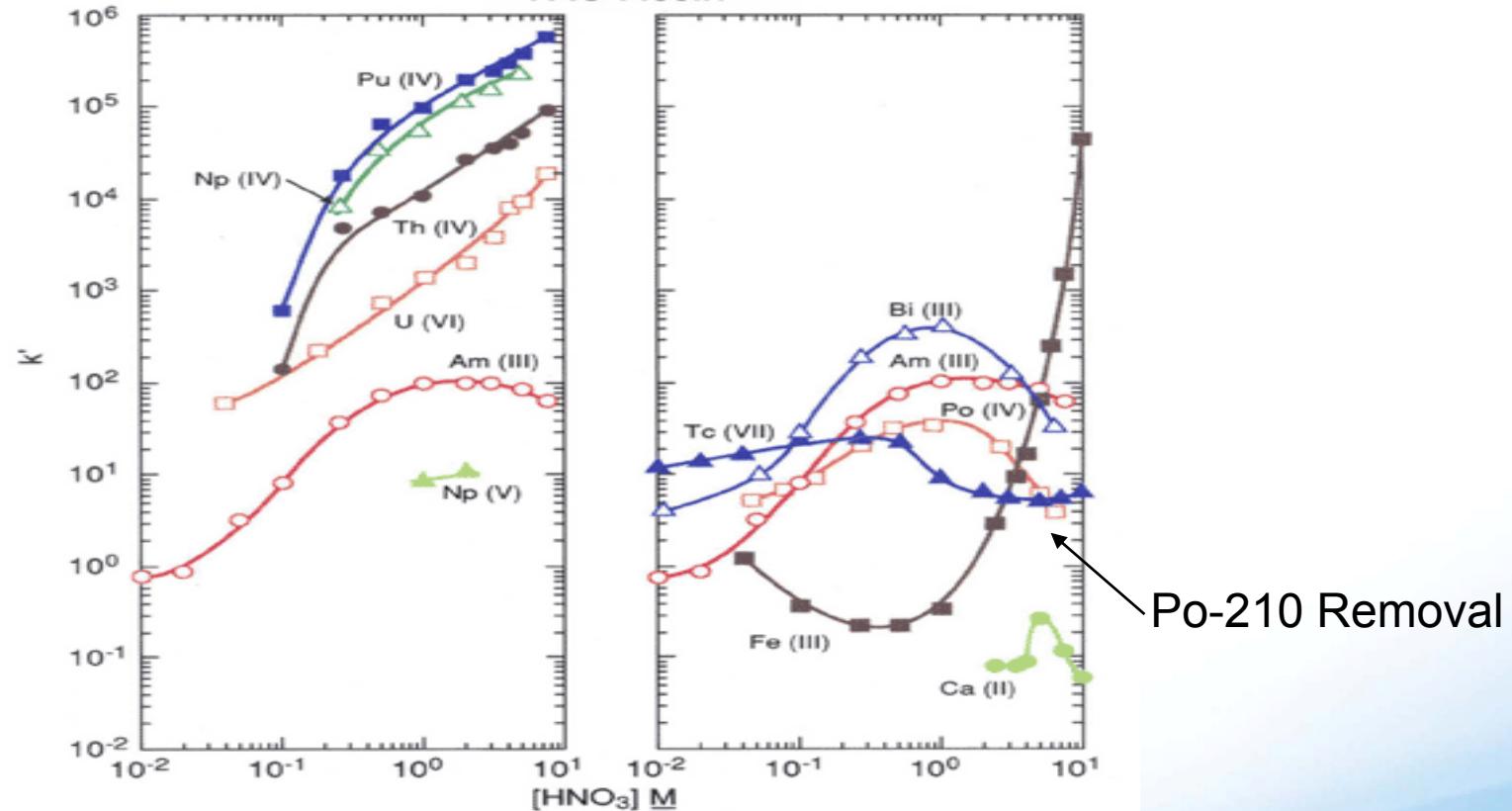
Improved Removal of Po-210 in Soil Samples

- SRS method
 - Sodium Hydroxide fusion
 - TEVA+TRU+DGA Resin
- Po-210 in Soil
 - Interferes with U-232 tracer correction
- Po-210 removal
 - Typically use 7-8M HNO₃ rinse on TRU Resin
 - Some samples require a lot of 8M HNO₃

Po-210 Removal On TRU Resin

Figure 2

Acid dependency of k' for various ions at 23-25°C.
TRU Resin



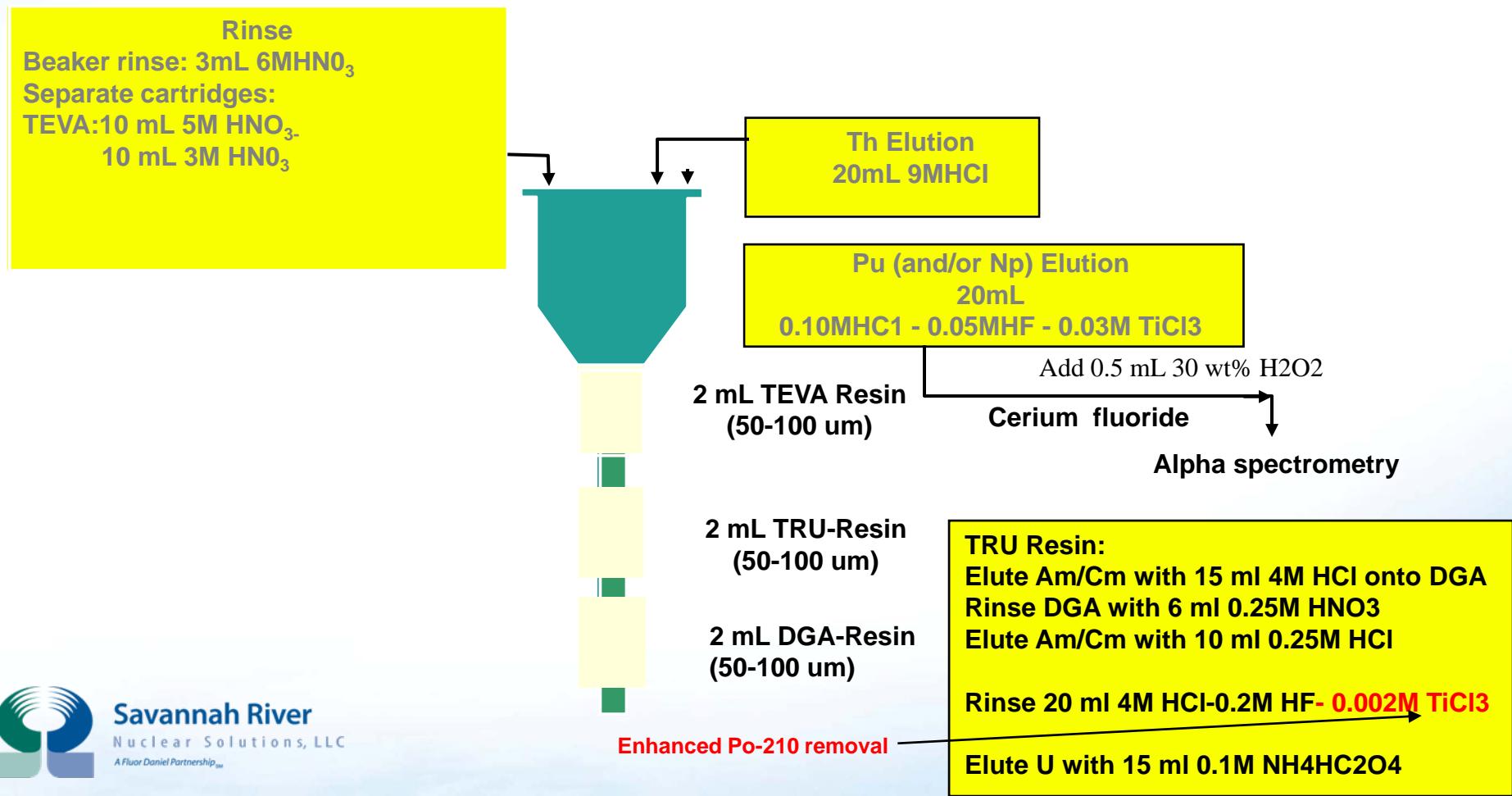
Horwitz, et al. (HP193)



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Improved Po-210 Removal-Soil

- 1) Redissolve in 5 mL warm 3M HNO₃ - 0.25M boric acid, add 6mL 7M HNO₃ and 7.5 mL 2M Al(NO₃)₃
- 2) Add 0.5 mL 1.5M Sulfamic Acid + 1.25 mL 1.5M Ascorbic Acid
- 3) Add 1 mL 3.5 M Sodium Nitrite



MAPEP 18 Soil Test: New Po-210 Removal

	U-234 Bq/Kg	U-238 Bq/Kg
MAPEP 18	143.9	145.0
MAPEP 18	137.6	148.4
MAPEP 18	144.7	140.2
Avg.	142.1	144.5
Rsd	2.72	2.83
Ref	142	148
% Diff.	0.06	-2.33



Summary

- Improvements in emergency method continuing
 - Higher flow rates feasible
 - Best times ever NRIP-08
- Adaptable to routine bioassay
 - Procorad results
 - Urine and fecal
- ICP-MS plus alpha spectrometry (hybrid option)
- Po-210 removal critical for soil
 - 4M HCl-0.2M HF-0.002M TiCl₃ effective alternative to 8M HNO₃ on TRU